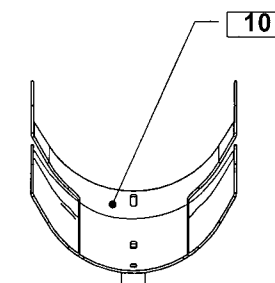


**D4408-041 FWD WEARPLATE ASSY**

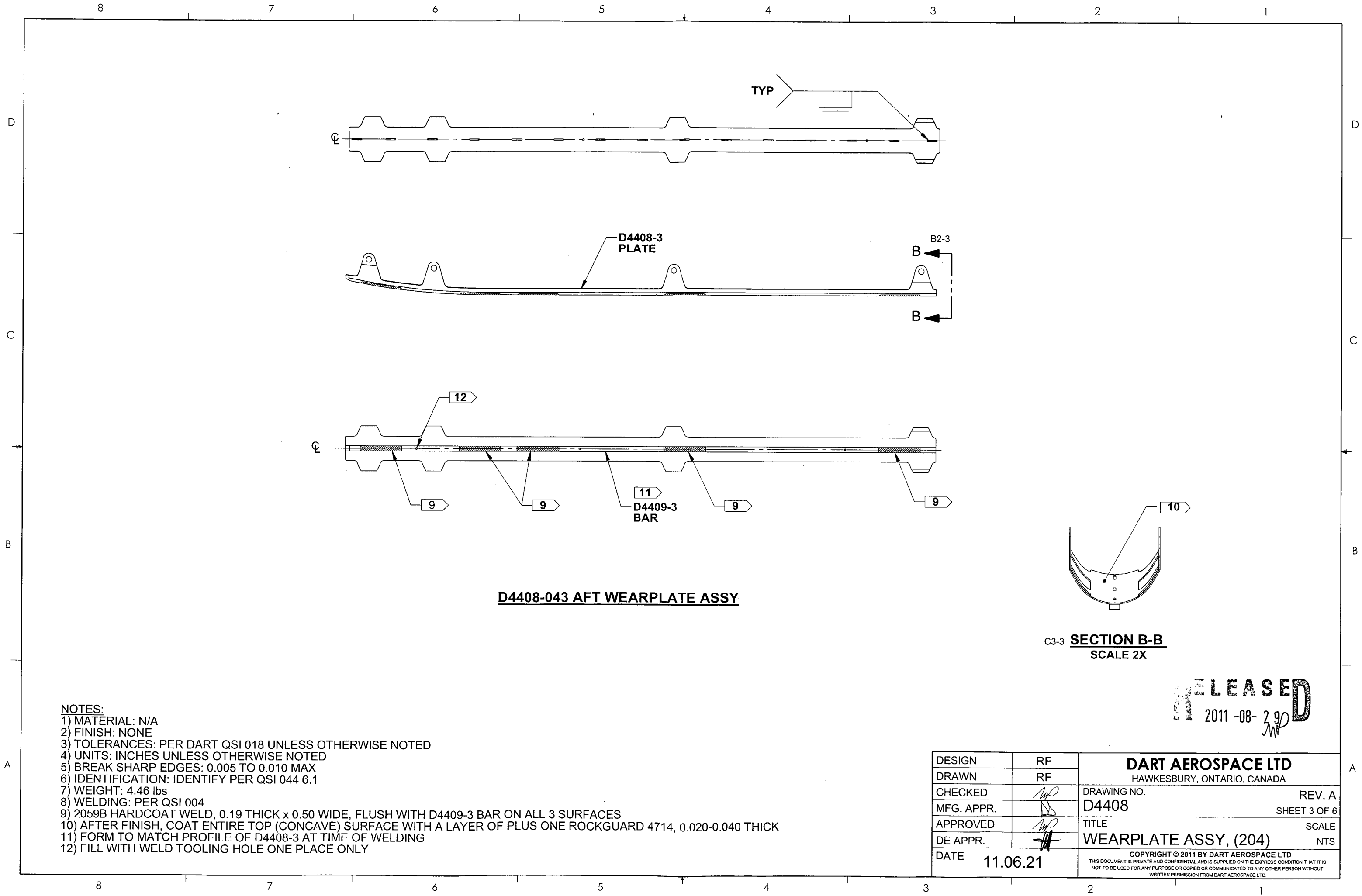
C3-2 **SECTION A-A**  
SCALE 2X



- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 4.29 lbs
  - 8) WELDING: PER QSI 004
  - 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D4409-1 BAR ON ALL 3 SURFACES
  - 10) AFTER FINISH, COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK
  - 11) FORM TO MATCH PROFILE OF D4408-1 AT TIME OF WELDING

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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4408</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 6	
APPROVED	<i>[Signature]</i>	TITLE <b>WEARPLATE ASSY, (204)</b>	SCALE NTS
DE APPR.	<i>[Signature]</i>	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	11.06.21		

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2011-08-29

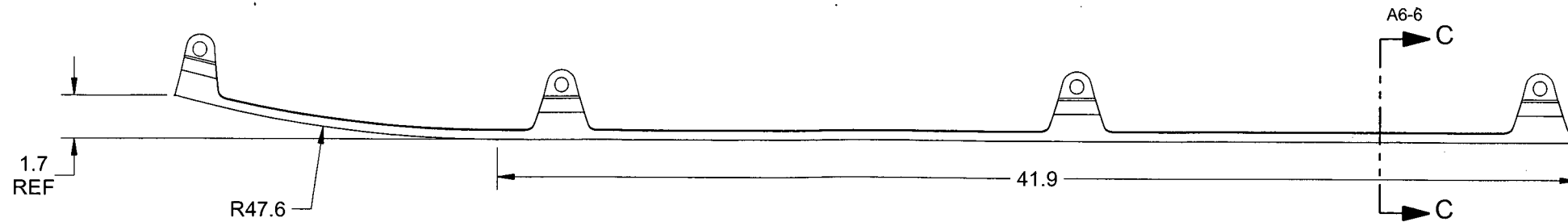


NOTES:

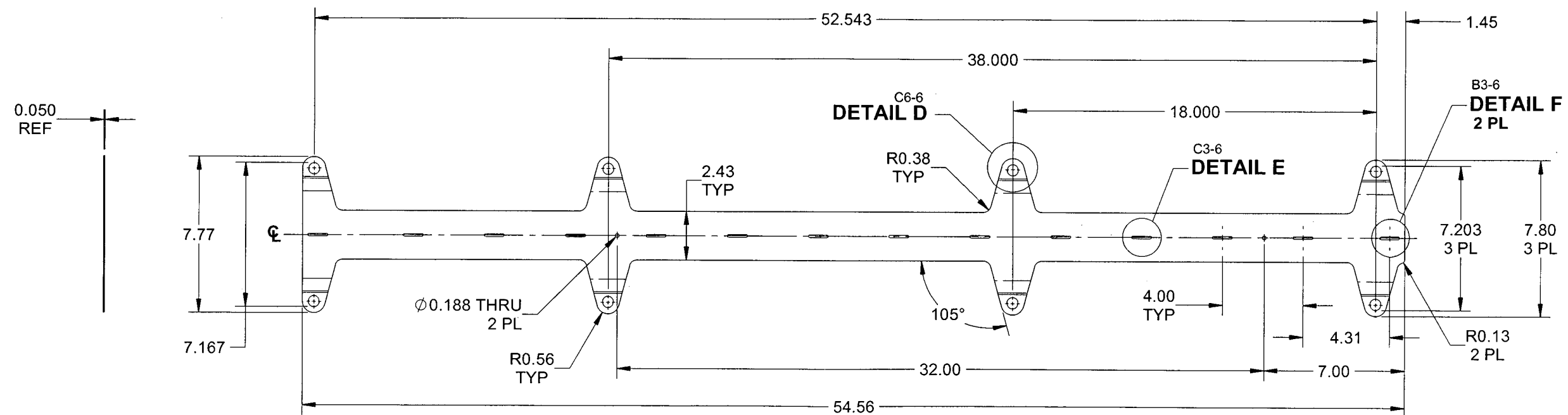
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 4.46 lbs
- 8) WELDING: PER QSI 004
- 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D4409-3 BAR ON ALL 3 SURFACES
- 10) AFTER FINISH, COAT ENTIRE TOP (CONCAVE) SURFACE WITH A LAYER OF PLUS ONE ROCKGUARD 4714, 0.020-0.040 THICK
- 11) FORM TO MATCH PROFILE OF D4408-3 AT TIME OF WELDING
- 12) FILL WITH WELD TOOLING HOLE ONE PLACE ONLY

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MFG. APPR.	<i>[Signature]</i>	D4408	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE ASSY, (204)	NTS
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**D4408-1 PLATE**  
(MAKE FROM D4408-1F)

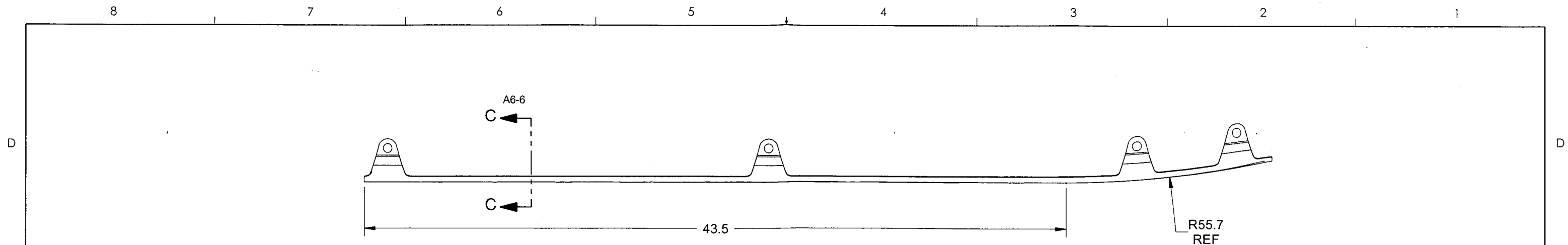


**D4408-1F FLAT PATTERN**

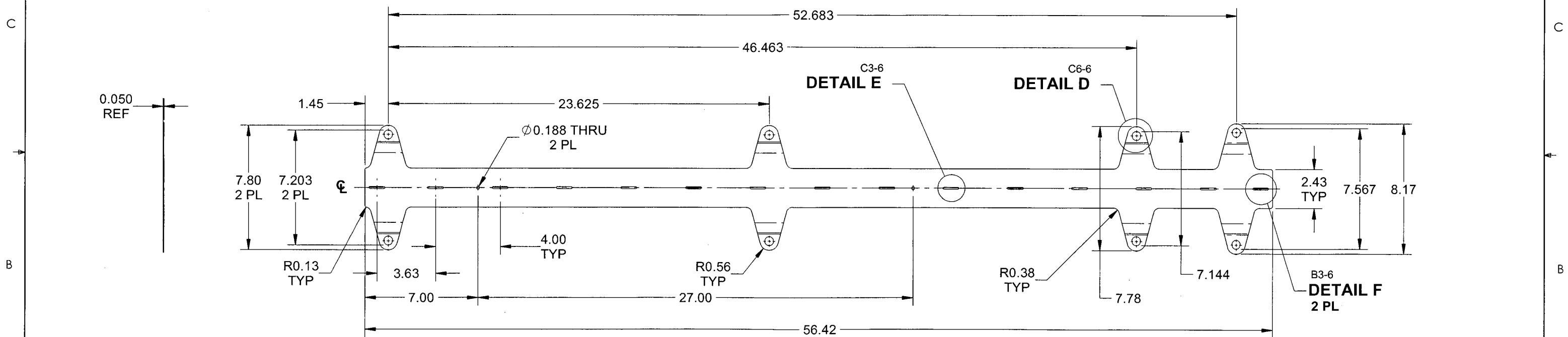
- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 THICK (18 GAUGE)  
PER AMS 5513 OR 5524  
OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 2.33 lbs

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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4408</b>	SHEET 4 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>WEARPLATE ASSY, (204)</b>	NTS
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2011-08-29  
*[Signature]*



**D4406-3 PLATE**  
(MAKE FROM D4403-3F)

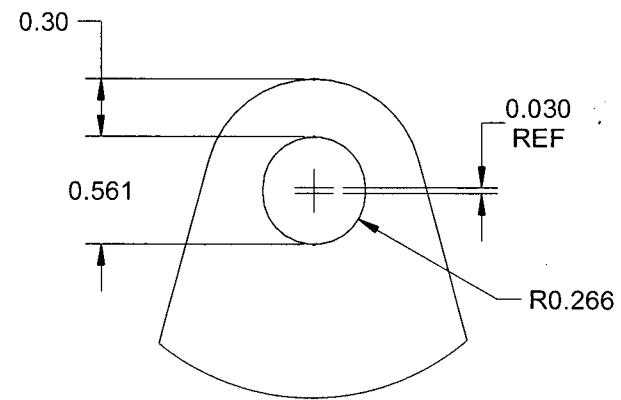


**D4408-3F FLAT PATTERN**

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 THICK (18 GAUGE)  
PER AMS 5513 OR 5524  
OR ASTM A240 OR ASME SA240  
REF. DART SPEC. M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 2.33 lbs

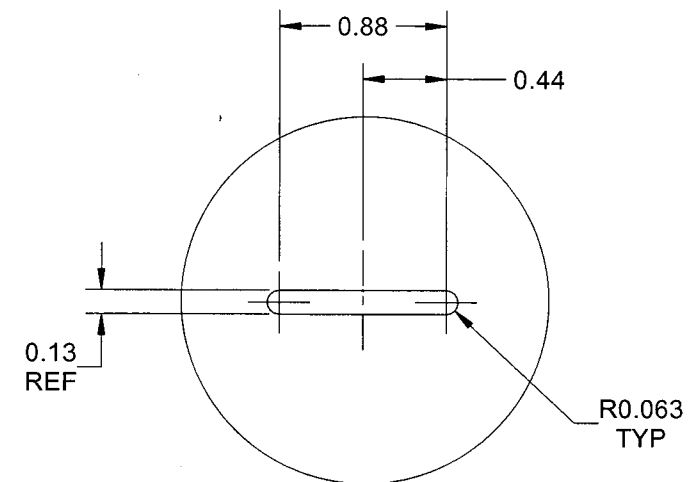
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MFG. APPR.	<i>[Signature]</i>	<b>D4408</b>	SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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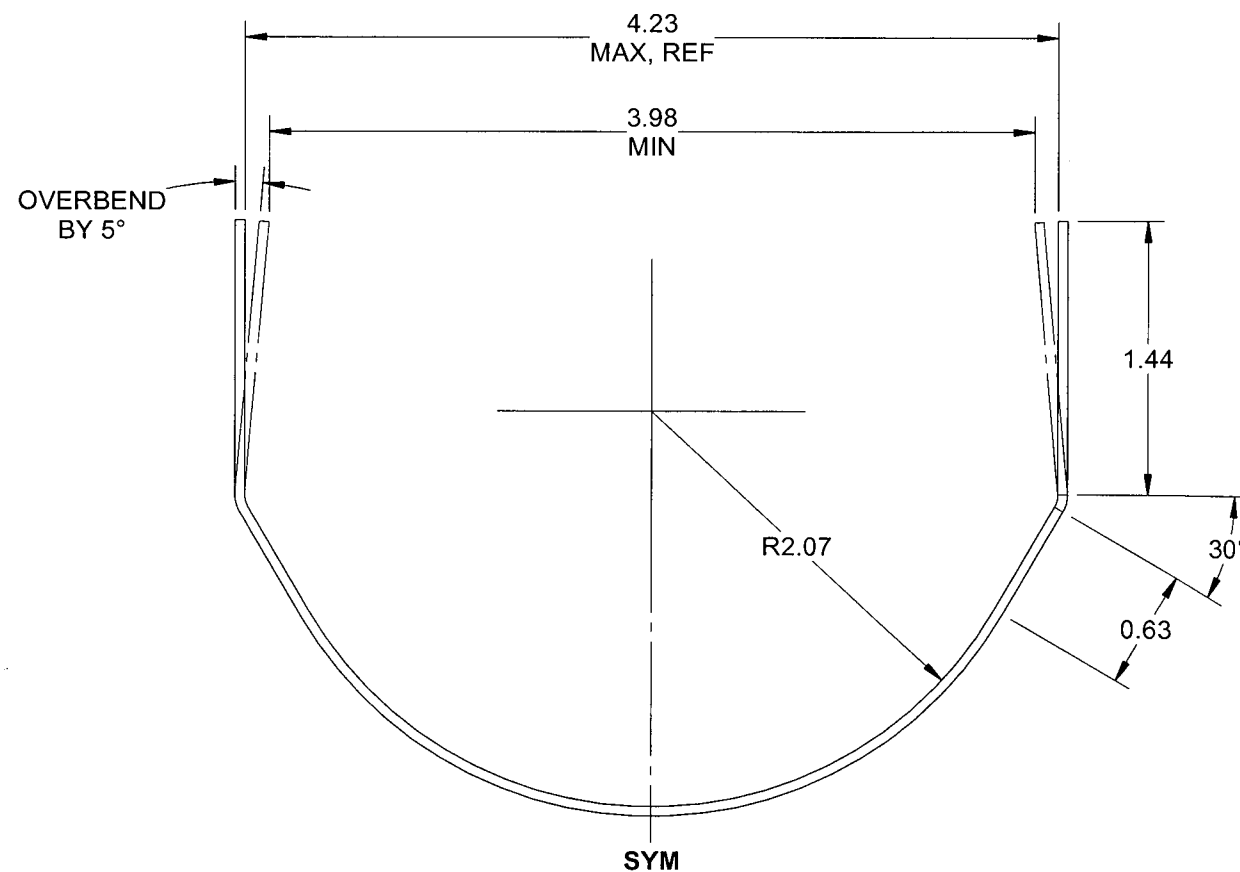
**DETAIL D**  
SLOT DETAIL TYP  
SCALE 6X

C4-4  
C3-5



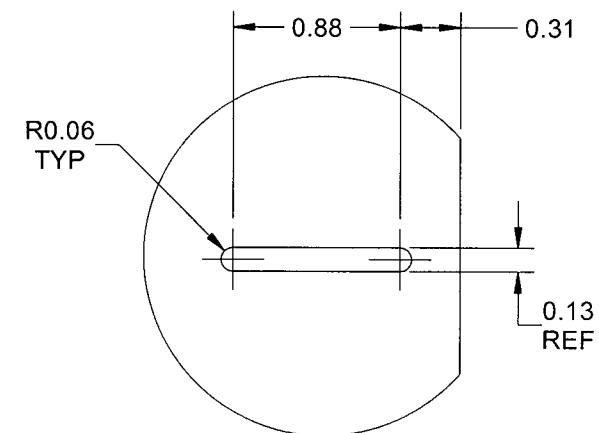
**DETAIL E**  
SLOT DETAIL TYP  
SCALE 6X

C3-4  
C4-5



**DETAIL C**  
DETAIL TYP  
SCALE 6X

D3-4  
D6-5



**DETAIL F**  
SLOT DETAIL TYP  
SCALE 6X

C2-4  
B2-5

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AWD

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APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>WEARPLATE ASSY, (204)</b>	NTS
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